



**Kansas Department of Health and Environment
Division of Environment
Bureau of Air and Radiation**

CAN MANUFACTURING

- 1) Source ID Number: _____

- 2) Company/Source Name: _____

- 3) Emission Unit Identification: _____

- 4) If applying for an operating permit, provide the date of construction or last modification: _____

- 5) Normal Operating Schedule: _____ hrs/yr

- 6) Type of Can Line: _____ Two Piece _____ Three Piece
_____ Other (Describe): _____

- 7) Coating/Printing Information:
Base Coat:
Method of Application: _____
Fumes Discharged To: _____ Atmosphere; _____ Control Device; _____ No Vent
Printing:
Method of Application: _____
Protective Varnish: Yes _____; No _____
Fumes Discharged To: _____ Atmosphere; _____ Control Device; _____ No Vent
Interior Coating:
Method of Application: _____
Fumes Discharged To: _____ Atmosphere; _____ Control Device; _____ No Vent

CAN MANUFACTURING
(cont.)

8) Coatings/Inks and VOC Contents (Attach MSDS for each coating/ink):

Coating/Ink Name	Annual Coating/Ink Consumption (gal/yr)	VOC Content (% by weight)	Coating/Ink Density (lb/gal)	Operating Hours (hrs coating applied/yr)

9) Lacquers Information:

If the process is a three piece can manufacturing line, is lacquer applied to the seam? Yes _____; No _____

10) Lacquers and VOC Contents (Attach MSDS for each lacquer):

Lacquer Name	Annual Lacquer Consumption (gal/yr)	VOC Content (% by weight)	Lacquer Density (lb/gal)

11) Other Solvents and VOC Contents (Attach MSDS for each solvent):

Solvent Name	Annual Solvent Consumption (gal/yr)	VOC Content (% by weight)	Density (lb/gal)

12) Gaskets (Attach MSDS for each gasket material):

Type of Gasket(s) Used In Attaching the Ends of the Cans:

The Gasket Compound is: _____ Solvent Based; _____ Water Based

If Solvent Based, % By Weight VOC: _____

Amount Used: _____ lbs/yr

13) For oven drying processes, complete form number 6-4.0, the OVEN/DRYER form and duplicate as needed.

14) For emission control equipment, use the appropriate CONTROL EQUIPMENT form and duplicate as needed.

Be sure to indicate the emission unit that the control equipment is affecting.

15) NSPS Applicability (40 CFR Part 60)

Subpart WW - Standards of Performance for the Beverage Can Surface Coating Industry

-Is the process an exterior base coat operation, an over varnish coating operation, or an inside spray coating operation in a beverage can surface coating line? Yes _____; No _____

-Did construction, modification, or reconstruction commence after November 26, 1980?

Yes _____; No _____